

# Microencapsulation of Probiotic Bacteria and its Potential Application in Food Technology

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## Abstract

Today the use of probiotic bacteria in food is of increasing interest to provide beneficial health effects in the food industry. Microencapsulation technology can be used to maintain the viability of probiotic bacteria during food product processing and storage. However, it is unknown to consumers how these beneficial bacteria sustain viability in food products and in our bodies. These microcapsules are artificially created to support the growth of the probiotic and provide protection from harsh external environments. Polysaccharides like alginate, gelatin, carrageenan, chitosan and starch are the most commonly used materials in microencapsulation of *bifidobacteria* and *lactobacilli*. Techniques commonly applied for probiotic microencapsulation are emulsion, extrusion, spray drying, and adhesion to starch. It is done on bakery products, ready to eat cereals, dairy products etc. Now a days aseptic microencapsulation is introduced to biodegradable material. New creation and future progress will be carried by double microencapsulation, improving strain & culture.

## Highlights

- The use of microencapsulated probiotics for controlled release applications is a promising alternative to solving the major problems of organisms that are faced by food industries.
- Microencapsulation has proven one of the most potent methods for maintaining high viability and stability of probiotic bacteria, as it protects probiotics both during food processing and storage.
- The entrapment in conventional Ca-alginate beads has been a popular method for immobilization of lactic acid bacteria; Use of different encapsulation technologies for protection of health ingredients achieved high ingredient efficiency.

**Key words:** Probiotic, Microencapsulation, Alginate, Lactic acid bacteria, Carrageenan, Food technology.

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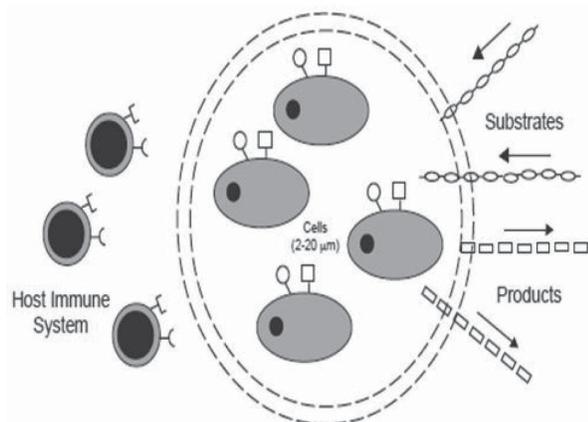
## Introduction

Microencapsulation is a process by which individual particles or droplets of solid or liquid material (the core) are surrounded or coated with a continuous film of

polymeric material (the shell) to produce capsules in the micrometer to millimeter range, known as microcapsules (Vidhyalakshmi *et al.*, 2009). Microencapsulation involves solid, liquid or gaseous component in a wall material, in

order to form a particle which offer protection against oxygen, heat, humidity and light. In addition, it offers the possibility of controlled diffusion of lipophilic functional food ingredients. It has been used by many researchers in order to promote better protection against lipid oxidation as well as better volatile retention, thus it increases the shelf life of oils and flavours (Charve and Reineccius, 2009; Drusch *et al.*, 2007; Fuchs *et al.*, 2006; Fang *et al.*, 2005). This method is used to entrap particles or droplets by coating materials and has been widely applied in the food industry to mask off-taste and color and protect functional materials also (Gharsallaoui *et al.*, 2007). The resultant product of the microencapsulation process is termed a “microcapsule”. Such capsules are of micrometer size ( $>1 \mu\text{m}$ ), and have a spherical or irregular shape. Microcapsules can be divided into two parts, namely the core and the shell. The core (the intrinsic part) contains the active ingredient (e.g, a hardener or a biocide), while the shell (the extrinsic part) protects the core permanently or temporarily from the external atmosphere. The core materials are used most often in the form of a solution, dispersion or emulsion. Compatibility of the core material with the shell is an important criterion for enhancing the efficiency of microencapsulation and pretreatment of the core material is very often carried out to improve such compatibility (Koleske, 2000). Fig.1 shows the microcapsule diagram & principle of encapsulation (Kailasapathy, 2002).

Microencapsulation of the probiotic cells is one of the newest and highly efficient methods, which is now under the special attention and is being developed by various



**Fig 1:** Principle of encapsulation: Membrane barrier isolates cells from the host immune system while allowing transport of metabolites and extracellular nutrients. Membrane with size selective pores (30-70kDa) (Adhikari *et al.*, 2002).

researchers. Probiotics have been defined as “live microbial feed supplements that have beneficial effects on the host by improving their intestinal microbial balance” (Adhikari *et al.*, 2002). Various health benefits have been attributed to probiotics such as antimutagenic and anticarcinogenic properties, antiinfection properties, immune system stimulation, serum cholesterol reduction, alleviation of lactose intolerance and nutritional enhancement (Mombelli and Gismondo, 2000). Probiotic bacteria, lactic acid bacteria (LAB), which are typically associated with the human gastrointestinal tract, can suppress the growth of pathogens and stabilize the digestive system by increasing intestinal barrier functions (Axeleson, 1993; Gorbach, 2009). Probiotic bacteria ferment food-derived indigestible carbohydrates to produce short-chain fatty acids in the gut, which can then cause a decrease in the systemic levels of blood lipids by inhibiting hepatic cholesterol synthesis. Other efficacies of probiotic bacteria include prevention of diarrhea and constipation diseases, improvement of lactose utilization by producing  $\beta$ -galactosidase, nutrients synthesis and their bioavailability enhancement, and prevention of cancer and mutation activities in the human gut (Kailasapathy and Rybka 1997; Sultana *et al.*, 2000; Kopp-Hoolihan 2001; Femia *et al.*, 2002; Kailasapathy and Chin, 2000 ). The capsule has a core surrounded by a thin membrane and the membrane serves as a barrier to LAB release (Dembczynski and Jankowski, 2002). After encapsulation technique was introduced, microencapsulation techniques were successfully used to improve the survival of microorganisms in dairy products (Adhikari *et al.*, 2002). The following Table-1 shows food media used for microencapsulated probiotics (Rokka and Rantamaki, 2010).

**Table 1:** Food media used for microencapsulated probiotics (Dubey *et al.* 2009)

Food (Dairy products)	Probiotics
Milk	<i>B.bifidum</i> , <i>B.lactis</i> , <i>L.acidophilus</i> , <i>L.casei</i>
Ice cream, ice milk, frozen deserts	<i>Bifidobacterium</i> spp, <i>B.lactis</i> , <i>L.casei</i>
Yoghurt, fermented milk	<i>Bifidobacterium</i> spp, <i>B.lactis</i> , <i>L.casei</i> , <i>B.longum</i> , <i>B.infantis</i> , <i>B.breve</i> .
Cheese	<i>B.bifidum</i> , <i>B.infantis</i> , <i>B.lactis</i> , <i>B.longum</i>
Cereal based	<i>Bifidobacterium</i> spp, <i>B.lactis</i> , <i>B.longum</i>
Mayonnaise	<i>B.infantis</i> , <i>B.bifidum</i> ,
Sausage	<i>E.coli</i> , <i>L.reuteri</i>
Juice	<i>L.rhamnosus</i>



### Benefits of Microencapsulation

Microcapsules have a number of interesting advantages. They protect unstable sensitive materials from their environment prior to use, microencapsulation increases better processability, improving solubility, dispersibility, flowability, it increases shelf life by preventing these reactions (oxidation, dehydration), the process is safe and convenient handling of toxic materials, it immobilize microorganism and enzyme (Benita, 1996). The release of microparticle content at controlled rates can be triggered by shearing, solubilization, heating, pH or enzyme action. This technology has different applications in the food, biomedical, pharmaceutical and cosmetic industries as well as in agriculture and catalysis (Dubey *et al.*, 2009).

### Defferent Techniques for Microencapsulation

There are some techniques which are used for microencapsulation, such as- chemical (suspension, dispersion, emulsion, and polymerization); physicochemical (layer by layer assembly, sol gel encapsulation, supercritical CO<sub>2</sub> extraction); physico mechanical (spray drying, fluid bed coating, electrostatic encapsulation).

### Coating materials formicro encapsulation

There are different types of coating material for microencapsulation. Such as- gums (gum Arabic, sodium alginate); carbohydrates (starch, dextran, sucrose); lipids (bee wax, phosphor lipids); cellulose (methyl cellulose); proteins (gelatin, albumin). Coating material stabilizes core material, they are inert toward active ingredients, they control release under specific condition, they are economical, flexible, non hygroscopic, tasteless, stable and soluble in aqueous media or solvent (Campos *et al.*, 2011).

### Techniques for Probiotic Microencapsulation

Encapsulation of probiotics for use in food application or biomass production can be achieved in several ways. The processes are - spray drying, extrusion, emulsion etc.

**Spray drying technique:** Spray-drying can be used to encapsulate active material within a protective matrix formed from a polymer or melt. Although many techniques have been developed to microencapsulate food ingredients, spray-drying is the most common technology used in food industry due to low cost and available equipment. Microencapsulation by spray-drying has been successfully used in the food industry for several decades (Gouin, 2004). Aseptic microencapsulation is increasingly demanded because numerous biodegradable materials cannot be heat-

sterilised and sterilisation by gamma rays may harm the encapsulated drug and degrade the polymer (Sergio *et al.*, 2004). However, aseptic preparation of microspheres by conventional spray drying is difficult to achieve.

**Extrusion technique:** Extrusion is the simplest and most common technique used to produce probiotics capsules with hydrocolloids. The technique involves preparing a hydrocolloid solution, adding the probiotics ingredient to the solution and dripping the cell suspension through a nozzle spray machine in the form of droplets which are allowed to fall freely into a hardening solution (King, 1995).

**Emulsion technique:** The principle of this emulsion technique is based on the relationship between the discontinuous and continuous phase. Various supporting materials have been used to encapsulate probiotics by emulsion method including alginate, chitosan, and gelatin. This type of probiotics has been successfully applied to yoghurt cheedar cheese, icecream (Adhikari *et al.*, 2002). However, conventional emulsion-based processes bear some critical issues in relation to difficulty in the removal of an organic solvent, limitations in manufacturing facility, instability and coalescence of emulsion droplets during hardening, and so on. This event led to the transformation of emulsion droplets to hardened microspheres in an efficient way. In the practice of this technique, halogenated ester organic solvents such as methyl chloroacetate and ethyl chloroacetate were chosen as dispersed solvents (Kim *et al.*, 2007; Chung *et al.*, 2009).

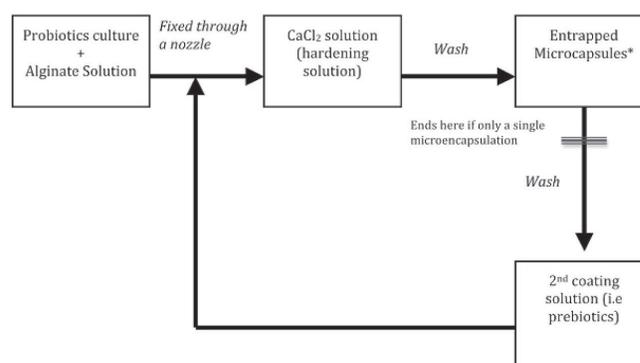
### Microencapsulation in Food and related applications

Currently there is a trend towards a healthier way of living, which includes a growing awareness by consumers for what they eat and what benefits certain ingredients have in maintaining good health. Preventing illness by diet is a unique offering of innovative so called “functional food”, many of which are augmented with ingredients to promote health. However, simply adding ingredients to food products to improve nutritional value can compromise their taste, color, texture and aroma. Sometimes they slowly degrade and lose their activity, or become hazardous by oxidation reactions. Ingredients can also react with components present in the food system, which may limit bioavailability and taste, odor and color masking. The technology enables food companies to incorporate minerals, vitamins, flavors and essential oils. In addition, microencapsulation can simplify the food manufacturing process by converting liquids to solid powder, decreasing production costs by allowing batch processing using low cost, powder handling

equipment. Microcapsules also help fragile and sensitive materials survive processing and packaging conditions and stabilize the shelf life of the active ingredient (Schrooyen *et al.*, 2000). Microencapsulation is used to overcome all challenge by providing viable texture blending, appealing aroma releases. Disease preventing and health promoting properties of different nutrients and bio-agents have been demonstrated (Ananta *et al.*, 2005).

Ingredients in foods are encapsulated for several reasons. Most flavorings are volatile; therefore encapsulation of these components extends the shelf-life of these products. Some ingredients are encapsulated to mask taste, such as nutrients added to fortify a product without compromising the product's intended taste. Alternatively, flavors are sometimes encapsulated to last longer, as in chewing gum. Many varieties of both oral and injected pharmaceutical formulations are microencapsulated to release over longer periods of time or at certain locations in the body. Aspirin, for example, can cause peptic ulcers and bleeding if doses are introduced all at once. Therefore aspirin tablets are often produced by compressing quantities of microcapsules that will gradually release the aspirin through their shells, decreasing risk of stomach damage (Pothakamury and Barbosa-Cánovas, 1995). Consistent with the raising demand for functional foods, probiotics became one of the most important healths promoting food enhancement in recent years, especially for dairy foods. They represent about 65% of the world functional food market (Agrawal, 2005). The probiotics effect has been attributed to the production of acid, bacteriocins, competition of pathogens and enhancement of immune system. Good probiotic viability and activity are considered essential for optimal functionality (Sandholm *et al.*, 2005). Nevertheless, for food applications, there are only a few documented attempts for the entrapment of microorganisms in water insoluble dairy-based protein microcapsules, because the gelation of food proteins is traditionally achieved through heat treatment, and therefore not applicable for heat sensitive core materials, such as live microorganisms (Chen *et al.*, 2006). The proteins of cereals (oat, wheat, barley and corn) are more advantageous from the nutritional standpoint, and they have attracted research and commercial attention for this reason. Due to their interesting functional properties and potential food applications, these proteins were also studied as wall material for microencapsulation (Ducel *et al.*, 2004a; Nur Syarfa Aqilah Mohammed Akhbar, 2010). Recent advances in microencapsulation and controlled release technologies have contributed in a shelf stable

bakery products. Bakery manufacturers have been adopting these technologies due to cost saving provided by extended shelf life, eliminating fermentations, shortening dough proofing time along with minimal impact on processibility of bakery products. Alginate is a liner heteropolysaccharide extracted from different types of algae, with two structural units consisting of *D*-mannuronic and *L*-guluronic acids (Wang *et al.*, 2011b). Fig. 2 shows the relation between probiotics culture and microcapsules (Krasaekoopt *et al.*, 2004). Calcium alginate has been widely used for the encapsulation of lactic acid and probiotic bacteria. Alginate capsules have some advantages. They easily form gel matrices around bacterial cells, they are not poisonous to the body (is safe or biocompatible), they are cheap, mild process conditions (such as temperature) are needed for their performance, 0.5-4% concentration can easily be prepared and performed for experiment. Blending alginate with starch is a common practice and it has been shown that encapsulation effectiveness of different bacterial cells especially lactic acid bacteria were improved by applying this method (Krasaekoopt *et al.*, 2003). Besides good protection from bacterial cells, alginate-starch blends render the advantage of micronutrients and metabolites diffusing through the capsules, inside and outside of the entrapped cell. Blending calcium alginate with Hi maize starch produces capsules with high cell viability due to formation of capsules with a good integrated structure as well as prebiotic effect of the latter compound (Sultana *et al.*, 2000). Cross-linked alginate matrix (produced at low pH) is obtained from modified alginate structures applied to probiotics encapsulation. A mixture of xanthan and gelatin gum has been used for the microencapsulation of



**Fig 2:** Flow diagram of extrusion process. The bacterial culture withalginate is dropped using a nozzle into hardening solution. Theproduced microcapsules are added into a second coating solution, if required. The process ends at \* if only a single encapsulation is required (Krasaekoopt *et al.*, 2003).



probiotics. It should be noted that although gelatin is able to generate gel-bead structure for microencapsulation, it is not used on its own for this purpose because of having a high gel-setting temperature (80-90°C) for which results in heat injuries to the probiotic cells (Sun and Griffiths, 2000). In laboratory orange-peel oil was encapsulated in four different matrices, they are- emulsion spray-drying: gum arabic, gum arabic-maltodextrin, caseinate-maltodextrin, a plant polysaccharide (Schrooyen *et al.*, 2000). In other hand, Carrageenan and its mixtures have been widely used for microencapsulation of probiotics in fermented products. However, gel formation of *k*-carrageenan-locustbean mixture is dependent on calcium ions, which have adverse effects on both viability of *Bifidobacterium* spp. and the human body. Carrageenan-locust bean gives a strong gel for microencapsulation low-concentration chitosan solution (e.g. 0.4%) is applied for shell-making on capsules such as gelatin (Zhou *et al.*, 1998). Recently, Doleyres, Fliss, and Lacroix (2002, 2004) and Doleyres, Paquin, LeRoy, and Lacroix (2002) reported that immobilized probiotic cells in carrageenan and locust bean gum gel beads by ionotropic gelation method to produce a mixed lactic culture containing a non-competitive strain of bifidobacteria and a competitive LAB strain, during repeated batches and continuous cultures. It has been reported that mixture of chitosan and hexamethylene diisocyanate or chitosan and glutaraldehyde make stronger coats compared with chitosan alone (Doleyres *et al.*, 2002; Doleyres *et al.*, 2004; Doleyres *et al.*, 2002; Groboillot *et al.*, 1993). Microencapsulation can be used efficiently for preparation of bacterial starter cultures with higher viability. It has been shown that the shelf life of encapsulated *Lactobacillus rhamnosus* (VTT E-97800) which is kept under room temperature and relatively high relative humidity is at least 6 months. This shelf life was successfully increased to at least 18 months when the encapsulated cells were deep frozen in liquid nitrogen. Microencapsulation of starter cells with the mixture of alginate-glycerol can significantly increase their survivability after the deep freezing. The improvement of *B. bifidum* viability in yogurt after encapsulation with calcium alginate was in a way similar that throughout the 3 weeks refrigerated storage at 4°C, its viable counts did not fall below 10<sup>7</sup> cfu/ml. Also, no undesirable sensory properties were observed in the final product. The above mentioned results were also obtained after frozen storage of the product procedure (Sultana *et al.*, 2000). Coating of the calcium chloride on sodium alginate capsules containing *L. acidophilus* increased tolerance of the bacteria against

harsh acidic (pH 2) and bile (1%) conditions (Chandramouli *et al.*, 2004). Microencapsulation with controlled atmosphere packaging has also been claimed to have a suitable effect on the viability of *B. pseudolongum*. Nowadays, by applying encapsulated starter culture bacteria, new innovations have been achieved in the manufacture of dairy probiotic products such as yogurt. Specific encapsulation of probiotic (even traditional yoghurt bacteria) cells can cause desirable rate of cellular metabolic activity. For example, new continuous method of yogurt production with encapsulated traditional yogurt bacteria such as *Streptococcus salivarius* ssp. *thermophilus* and *Streptococcus delbrueckii* (Krasaekoopt *et al.*, 2004). By encapsulation of Lactococci with alginate (as a capsule) the incubation time decreased by 17% compared with the conditions in which yogurt was fermented by free cells (Larisch *et al.*, 1994). Acetic acid produced by *Bifidobacterium* sp. gives a vinegar taint to the fermented probiotic products such as yogurt (Adhikari *et al.*, 2002). Encapsulation of bifidobacteria in the fermented products not only improves their sensory characteristics, but also improves the viability of probiotic microorganisms (Mortazavian and Sohrabvandi, 2006).

### Conclusion

The use of microencapsulated probiotics for controlled release applications is a promising alternative to solving the major problems of these organisms that are faced by food industries. Even so, the challenges are to select the appropriate microencapsulation technique and encapsulating materials. Microencapsulation has proven one of the most potent methods for maintaining high viability and stability of probiotic bacteria, as it protects probiotics both during food processing and storage as well as in gastric conditions. Future progress of microencapsulation in food industry is increasing day by day following new methods, and it is applied on different conditions in food products. Double microencapsulation is very primary stage in food application but it is highly beneficial. New food regulations may specify labeling including the strains and the number of viable probiotic bacteria at the end of shelf life of a food or supplement claimed to be probiotic.

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